

6 Maintenance

Maintenance measures increase the efficiency of the device by ensuring long-term functionality. Cleaning the device contributes to this.

Beckhoff generally recommends replacing the battery pack 5 years after production. You can find the coded production date of your battery pack on the name plate. The coding is as follows:

- Example: V0916 = 16.09.2021
- V = the coded production year 2021
- 09 = Production month September
- 16 = Manufacturing day

The years of manufacture are coded in letters as follows:

- Letters H to V = production years 2007-2021

Cleaning

NOTICE

Unsuitable cleaning agents

The use of unsuitable cleaning agents can damage the device.

- Clean the battery pack only as specified.

It is essential to observe the following points when cleaning the battery pack:

- Make sure that no dust gets into the battery pack.
- Only use a vacuum cleaner to clean the battery pack. The device does not have to be switched off for this.
- Never use compressed air to clean the battery pack.

Avoid the following cleaning agents:

- Detergents with scouring or abrasive components
- Metal cleaning objects such as razor blades or steel spatulas

Repair

Only the manufacturer may repair the device. If a repair should be necessary, contact Beckhoff Service (see Chapter 9.1 [Service and support](#) [► 231]).