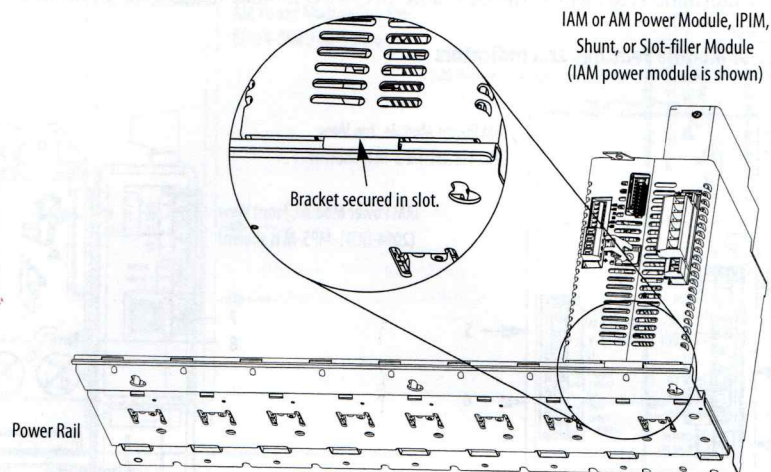
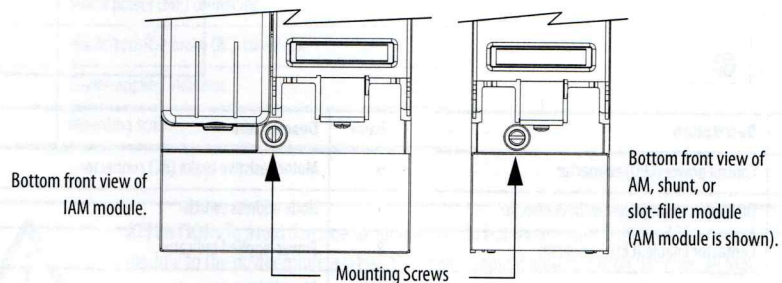


5. Gently push the module against the power rail connectors and into the final mounting position.



6. Use 2.26 N•m (20 lb•in) torque to tighten the mounting screws.



IMPORTANT

There are two mounting screws when mounting 2094-BC04-M03-M, and 2094-BC07-M05-M (double-wide) IAM modules, and 2094-BM03-M and 2094-BM05-M (double-wide) AM modules.

7. Repeat [step 1](#) through [step 6](#) for each AM, IPIM, shunt, or slot-filler module in your Bulletin 2094 drive system.